

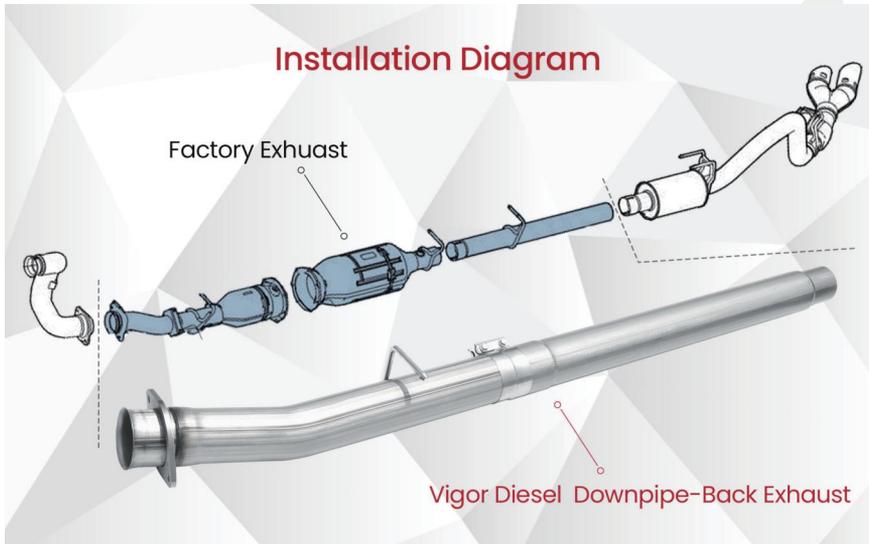


**2008-2010 6.4 Power Stroke**

# **Race Pipe**

**Installation Manual**





## Special Precautions:

- (1) The exhaust system is associated with many sensors. The negative terminal of the battery "-" must be disconnected before disassembly.
- (2) The exhaust system is a high-temperature component. It needs to be fully cooled (about 30 minutes after the engine is turned off) before starting the operation.
- (3) Be careful to prevent burns.
- (4) The exhaust system is prone to rust. Be sure to spray rust remover (for example: WD-40) before disassembly to prevent the bolts from getting stuck.

## STEP 1

Disconnect the vehicle battery.

## STEP 2

Spray the exhaust flange bolts and exhaust hook with rust remover (let it sit for 10 minutes).



Image 1

## STEP 3

Unplug the exhaust aftertreatment system sensor plug and wiring harness clips (DOC, DPF, DEF, SCR).

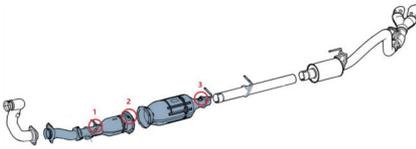


Image 2



Image 3



Image 4



Image 5

## STEP 4

Using a jack, remove the exhaust pipe clamp and the exhaust pipe.

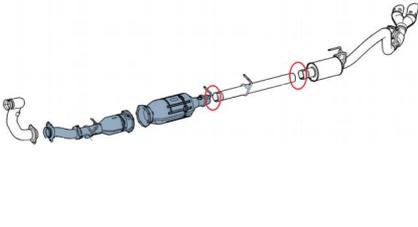


Image 6



Image 7

## STEP 5

Remove the flange screws.



Image 8

## STEP 6

Pull the DPF toward the rear of the vehicle.



Image 9

## STEP 7

Install the race pipe front flange screws.



Image 10

## STEP 8

Connect the front and rear race pipe sections with clamps.

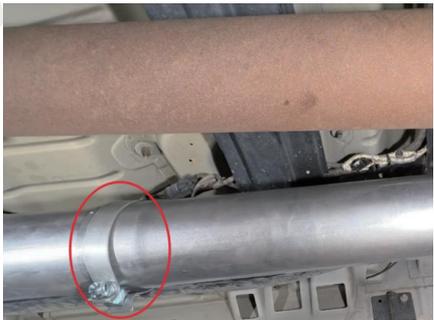


Image 11

## STEP 9

Install the exhaust pipe; connect the race pipe to the rear section with clamps.

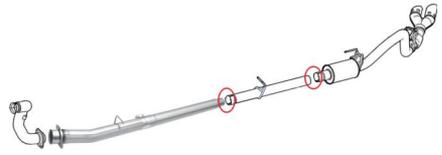


Image 12

VIGOR  
DIESEL